

RCBS®

Pro Chucker Tube Case Feeder



PRODUCT INSTRUCTIONS

Part# 88915

 **WARNING!**

Before using this product, read and follow these instructions carefully. Failure to do so could result in serious injury or death, or property damage.

If you have any questions while assembling or operating this product, call us at

1-800-379-1732 (U.S. or Canada)

Hours: Monday – Friday 5:00 a.m. – 5:00 p.m. Pacific Time

Or email us at rcbs.tech@vistaoutdoor.com

This instruction manual contains important safety and operating information.

Keep this as a permanent part of your reloading equipment.

If lost, contact us for a replacement. Refer to Pro Chucker Progressive Press Product Instruction for additional Warnings and Safety information.

 **CAUTION! Avoid pinch points on tool; keep fingers clear of moving parts.**

RELOADING SAFETY

NOTICE - This manual is not intended to provide comprehensive instructions or safety information on how to reload, or handle or use reloading components. Always read and thoroughly understand a reloading manual before attempting to reload ammunition.

Reloading is an enjoyable and rewarding hobby when conducted safely. But, as with many hobbies, carelessness or negligence can make reloading hazardous.

 **WARNING!: WHEN RELOADING, ALWAYS FOLLOW THESE SAFETY GUIDELINES TO MINIMIZE THE RISK OF PERSONAL INJURY OR DEATH.**

- Always wear safety glasses.
- Understand what you are doing and why. Read handbooks and manuals on reloading. Talk to experienced reloaders. Write or call suppliers of equipment or components if you have questions or are in doubt.
- Read and understand all warnings and instructions accompanying your equipment and components. If you do not have written instructions, request a copy from the manufacturer. Keep instructions for future reference.
- Don't rush or take short cuts. Establish a routine and follow it diligently.
- Keep complete records of reloads. Label each box showing the date produced, and the type of primer, powder and bullet used.
- Do not smoke while reloading, or reload near sources of heat, sparks or flame.
- Observe good housekeeping in the reloading area. Keep tools and components neat, clean and orderly. Promptly and completely clean up any spills.
- Keep your hands and fingers away from "danger" spots and pinch-points where they might be injured.
- Keep all reloading equipment and components out of reach of children.
- Stay alert. Reload only when you can give your undivided attention. Do not reload when tired, ill, rushed or under the influence of drugs or alcohol.

Because RCBS has no control over the choice, assembly or use of components or other reloading equipment, RCBS assumes no liability, expressed or implied, for the use of ammunition reloaded with this product.

LOADING DATA

Use only laboratory tested reloading data.

We highly recommend referring to a current reloading manual.



OBSERVE ALL WARNINGS ABOUT THE USE OF MAXIMUM LISTED LOADS.

WORKING WITH CARTRIDGE CASES

- Examine empty cases to be sure they are in good condition before reloading. Thin, split, deformed, or badly corroded or pitted cases may be structurally weak, and result in a dangerous condition. Pay particular attention to splits in the mouth, separation between the case and the head, and dents in the shoulder.
- Do not store cartridge cases or ammunition near harsh chemicals such as gasoline, household cleaners or cat urine. The fumes can weaken the metal and present a dangerous condition.
- Do not clean cases with chemicals other than those specifically designed for the purpose.
- Do not attempt to clean loaded ammunition or primed cases. Doing so can cause corrosion, and weaken the case, or cause a misfire/hangfire condition.
- Ensure cases have proper primer pocket sizes; remove primer staking/crimp if necessary. Attempting to seat a primer into an undersized pocket or pocket with staking/crimping can result in detonation. Minimum diameter is 0.173 inch for small primers and 0.2085 inch for large primers.
- Do not ream out or enlarge flash holes of cartridge cases. This may change the ignition rate and result in dangerous pressures.
- Resize and trim fired cases to ensure reliable chambering and obtain proper bullet tension and crimp.
- Never attempt to guess at the identity of your ammunition.

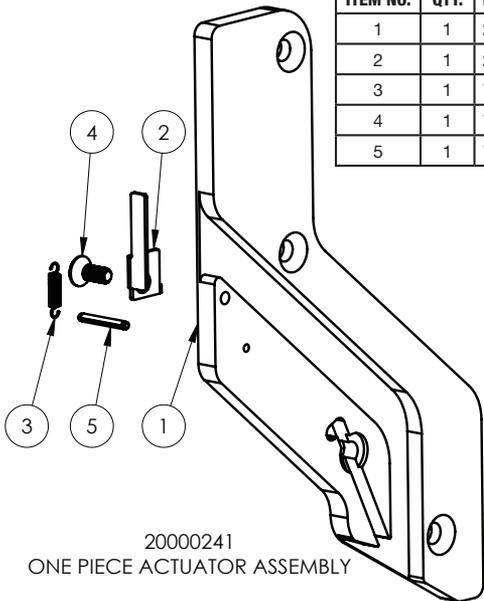
UNPACKING

Refer to the list below to Identify parts as you unpack your new Pro Chucker Tube Case Feeder. Parts bags are numbered in the order that you will be using them.

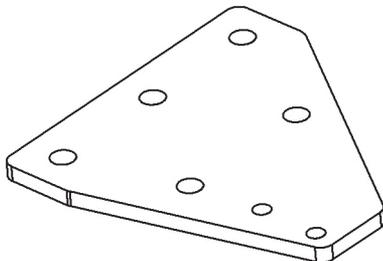
1. One Piece Actuator Assembly (20000241)
2. Base Plate (20000187)
3. Close Cam (20000237)
4. Drop Body (20000220)
5. Drop Body Bracket (20000191)
6. .500 Tube – Medium (20000211)
7. Parts Bags 1-8
 - PC Case Feeder Bag 1 (20000245)
 - PC Case Feeder Bag 2 (20000246)
 - PC Case Feeder Bag 3 (20000247)
 - PC Case Feeder Bag 4 (20000248)
 - PC Case Feeder Bag 5 (20000249)
 - PC Case Feeder Bag 6 (20000250)
 - PC Case Feeder Bag 7 (20000251)
 - PC Case Feeder Bag 8 (20000252)

20000241 One Piece Actuator Sub-Assembly BOM

ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000198	ONE PIECE ACTUATOR
2	1	20000239	SHUT OFF GATE
3	1	7181290	INDEX RETURN SPRING #80033
4	1	7186157	5-40 X 1/4" FHCS
5	1	7401013	PIN, SLOTTED SPRING 1/16" DIA X 1/2" LG



20000241
ONE PIECE ACTUATOR ASSEMBLY

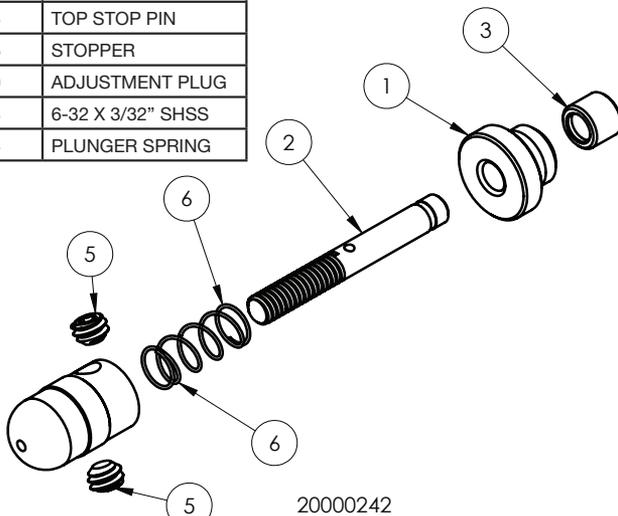


20000187 Base Plate BOM

ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000187	BASE PLATE

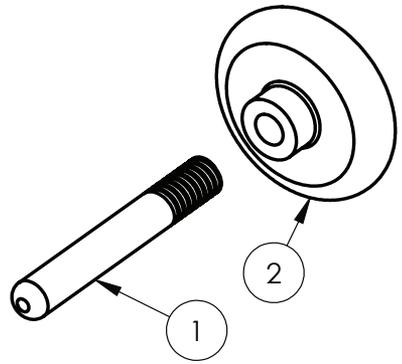
20000242 Top Stop Pin Sub-Assembly BOM

ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000221	STOP PIN NUT
2	1	20000225	TOP STOP PIN
3	1	20000226	STOPPER
4	1	20000230	ADJUSTMENT PLUG
5	2	20000253	6-32 X 3/32" SHSS
6	1	20000254	PLUNGER SPRING

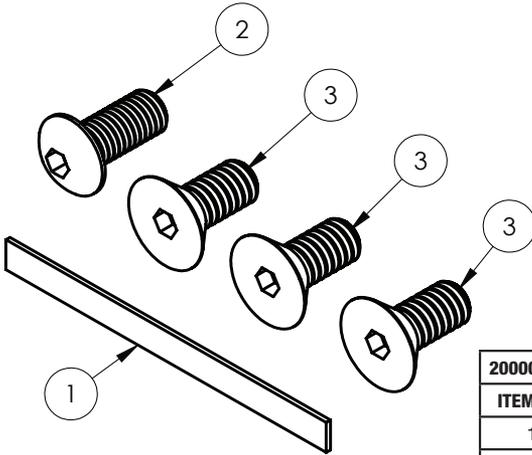


20000242
TOP STOP PIN ASSEMBLY

20000243 Lower Stop Pin Sub-Assembly BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000223	LOWER STOP PIN
2	1	20000231	LOWER STOP PIN HEAD

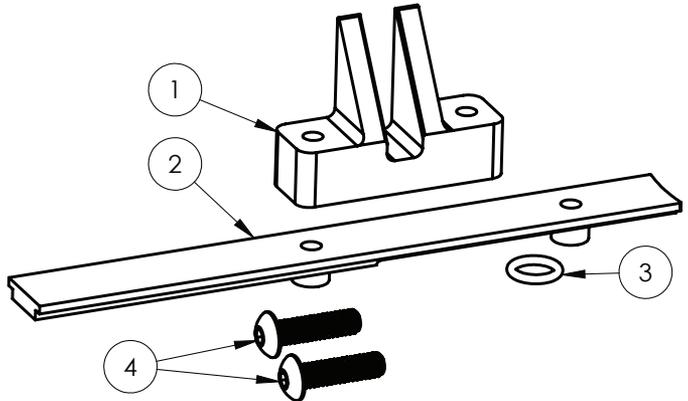


20000243
LOWER STOP PIN ASSEMBLY



20000245
PC CASE FEEDER BAG 1

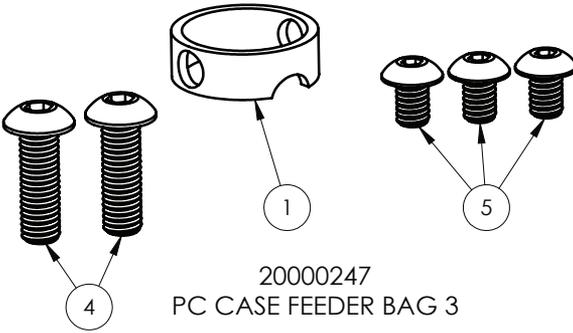
20000245 PC Case Feeder Bag 1 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000218	STRAIGHT SPRING
2	1	7187217	8-32 X 3/8" BHCS
3	3	7187218	8-32 X 3/8" FHCS



20000246
PC CASE FEEDER BAG 2

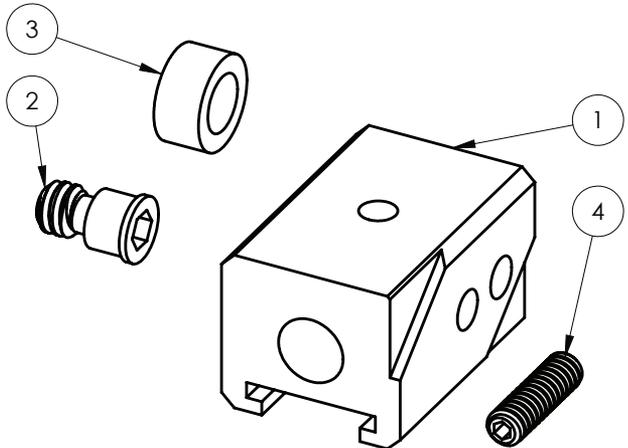
20000246 PC Case Feeder Bag 2 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000196	OPEN CAM
2	1	20000203	BOX RAIL
3	1	20000255	1/4" COMPRESSIBLE O-RING
4	2	7181261	8-32 X 5/8" BHCS

20000247 PC Case Feeder Bag 3 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000232	.500 BOTTOM BUSHING
2	2	7109099	10-32 X 1/4" SHSS
3	3	7109509	8-32 X 1/4" SHSS
4	2	7187181	10-32 X 5/8" BHCS
5	3	7188041	8-32 X 1/4" BHCS



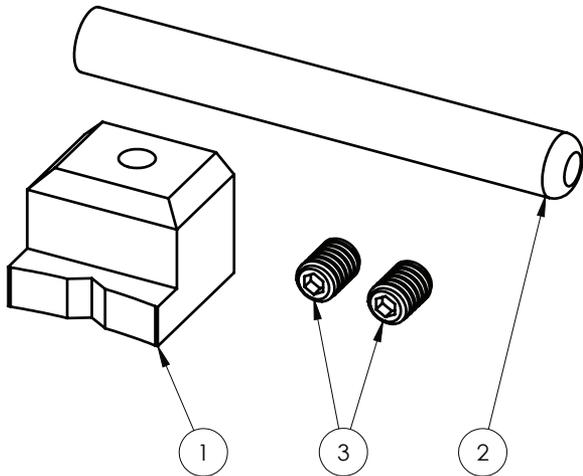
20000247
PC CASE FEEDER BAG 3

20000248 PC Case Feeder Bag 4 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000207	BOX SLIDER
2	1	20000234	CASE PUSHER ACTUATOR ARM
3	1	20000235	ROLLER
4	1	7198958	6/32 X 1/2" SHSS



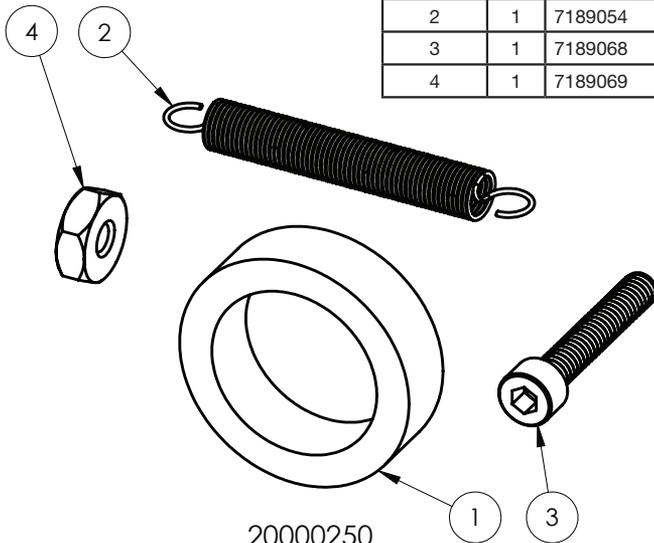
20000248
PC CASE FEEDER BAG 4

20000249 PC Case Feeder Bag 5 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000216	CASE PUSHER V BLOCK
2	1	20000236	CASE FEEDER SHAFT
3	2	7109509	8-32 X 1/4" SHSS



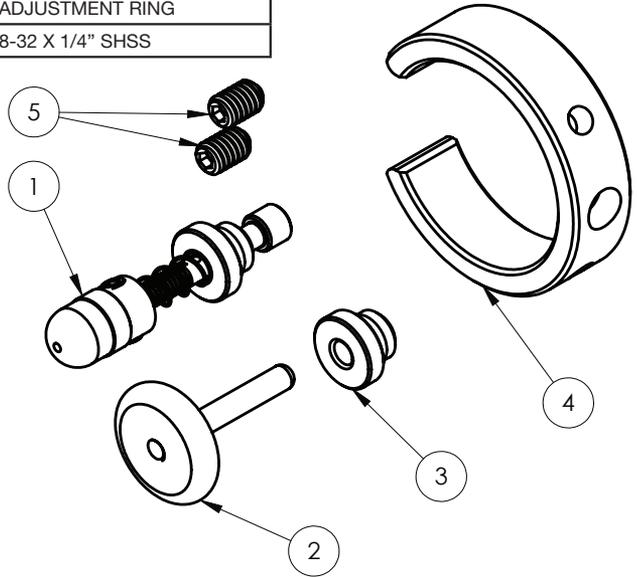
20000249
PC CASE FEEDER BAG 5

20000250 PC Case Feeder Bag 6 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000233	.500 TOP BUSHING
2	1	7189054	CENTURY SPRING #80138
3	1	7189068	5-40 X 3/4" SHCS
4	1	7189069	5-40 HEX NUT



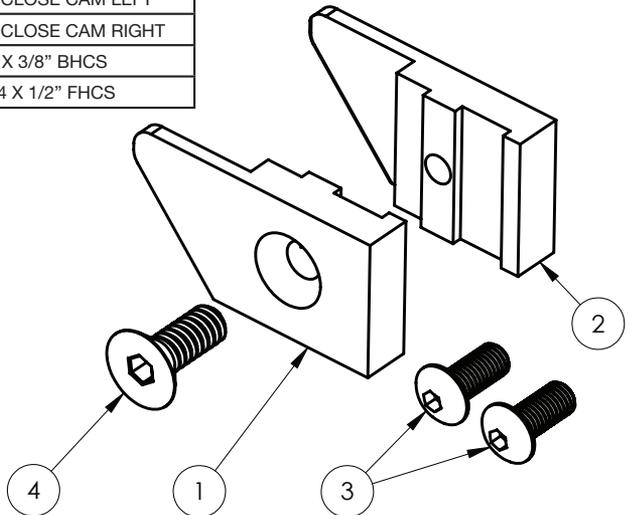
20000250
PC CASE FEEDER BAG 6

20000251 PC Case Feeder Bag 7 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000242	TOP STOP PIN Assembly
2	1	20000243	LOWER STOP PIN Assembly
3	1	20000221	STOP PIN NUT
4	1	20000222	ADJUSTMENT RING
5	2	7109509	8-32 X 1/4" SHSS



20000251
PC CASE FEEDER BAG 7

20000252 PC Case Feeder Bag 8 BOM			
ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000213	TOP CLOSE CAM LEFT
2	1	20000215	TOP CLOSE CAM RIGHT
3	2	7187217	8-32 X 3/8" BHCS
4	1	7189077	10-24 X 1/2" FHCS



20000252
PC CASE FEEDER BAG 8

PREPARATION

Lower Press Handle and raise Ram to approximately mid stroke. Use the Lock Pin that came with your Pro Chucker Press in a vertical orientation, to prop up the Shell Plate Holder Assembly. This allows better access to perform the next function.

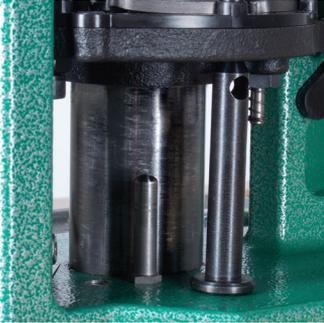


PHOTO 1

Using a 3/32" hex wrench, remove the 3/32" Button Head Cap Screw (BHCS) that is securing the Station 1 Case Retaining Spring. You will be re-using the BHCS. Store the Case Retaining Spring with the Pro Chucker powder measure drop tube parts that are not being used.



PHOTO 2

Using the same 3/32" hex wrench, loosen the two BHCS and washers from the bottom of the Shell Plate Holder Assembly. With a few threads still engaged, press up on the BHCS to unseat the Case Feed Ramp from the casting. Remove the BHCS and Washers and remove the Case Feed Ramp. Store the Case Feed Ramp. The BHCS and Washers will be re-used.



PHOTO 3

Remove the Lock Pin that was supporting the Shell Plate Holder Assembly.

INSTALLATION

Using Parts Bag #1, attach the "Cam Plate" to the left side of your Pro Chucker press frame. The top two holes and the bottom hole will use the Flat Head screws. The second hole from the bottom will use the BHCS to secure the Flat Spring. NOTE: There is a slight curve to the Flat Spring, the 'backbone' of the bow should be to the right. Press up on the Flat Spring as you tighten the BHCS.



PHOTO 4



PHOTO 5

Lower Press Handle and raise Ram to approximately mid stroke. Use the Lock Pin that came with your Pro Chucker Press in a vertical orientation, to prop up the Shell Plate Holder Assembly (see Photo 1). This allows better access to perform the next function.

Using Parts Bag #2 and the two BHCS that held the Feed Ramp to the Shell Plate Holder Assembly, loosely attach the Open Cam to the “Base Plate”. See photo 6 for proper orientation of the “Base Plate” and Open Cam. The alignment of the Open Cam will be covered under the “ADJUSTMENT” Section 1.



PHOTO 6

Using the BHCS that held the Station 1 Case Retaining Spring, attach the “Base Plate” assembly to the underside of the Shell Plate Holder Assembly at its mid point. Install the O ring onto the front boss of the Box Rail. Place the Box Rail Assembly on the Shell Plate Holder Assembly. Place the two washers (from the Preparation phase) onto the longer 5/8” BHCS and secure the “Base Plate” assembly at the rear/left mounting point. Bias the “Base Plate” assembly towards you. Tighten the front of the Box Rail so that it aligns with the level of the Shell Plate. Further adjustment of the front will be covered in the “ADJUSTMENT” Section 2.



PHOTO 7



PHOTO 8



PHOTO 9

Using Part bag #3, install the three 8-32x1/4" set screws into the Bracket so that the "head" of the setscrew is flush with the top of the Bracket. Attach the Case Feed Bracket to the Case Feed Housing. Place the bottom Bushing into the Housing and secure with the two 10-32x1/4" set screws. NOTE: The Bottom bushing has a "U" shaped cutout, this feature is oriented to the user with the opening of the "U" upwards. The Set screws should be installed so that the "heads" are flush with the sides of the Housing. Use the two 10-32x5/8" BHCS to loosely attach the "Case Feed Housing assembly" to the top of the Pro Chucker press frame.



PHOTO 10



PHOTO 11



PHOTO 12

Open Bag #4 and slide the Box Slider onto the Box Rail and center underneath the Housing Assembly, bring the Handle down until the Box Slider contacts the Housing. You will need to adjust the three 8-32x1/4" set screws in the Housing Bracket to make level contact. Once the Housing is square and level, tighten the two 10-32x5/8" BHCS to secure the Housing.

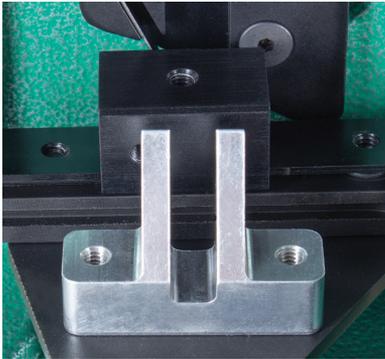


PHOTO 13

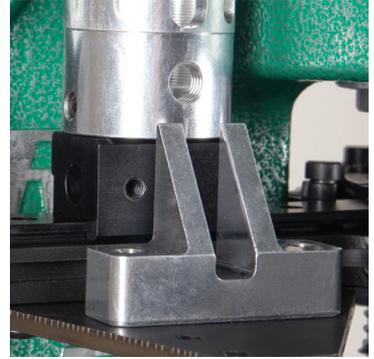


PHOTO 14

Remove the Lock Pin from under the Shell Plate Holder. Bring the handle up.

Remove the Box Slider from the Box Rail.

Pass the Case Pusher Actuator Arm into the Roller and secure into the rear front of the Box Slider. NOTE, the Roller has an interior shoulder that matches up with the Case Pusher Actuator Arm, do not install backwards or you will damage the Roller. Thread the 6-32x1/2" setscrew into the front of the Box Slider. Do not thread it into the main shaft.

Using Parts Bag #5, install the 8-32x1/4" setscrew into the top of the Case Pusher V Block and the Box slider. Insert the Case Feeder Shaft into the Case Pusher V Block, short flat side up, secure the setscrew. Slide this

assembly into the Box Slider and lightly tighten the setscrew. Place lube (light oil or grease) into the bottom channels of the Box Slider and slide onto the Box Rail. Manually slide this assembly front and back a few times. Remove this assembly and wipe off the excess lubricant from the top surface of the Box Rail. Place lube on the Roller and reinstall assembly onto Box Rail. Length adjustment is covered under “ADJUSTMENT” Section 3.



PHOTO 15



PHOTO 16



PHOTO 17

Using Bag #6, slide 5-40x3/4" Socket Head Cap Screw (SHCS) up through the Shell Plate Assembly and secure with 5-40 hex nut. Slide one end of the Return Spring onto the threads of the SHCS and extend the spring back to attach to the threads of the setscrew protruding from the side of the Box Slider.

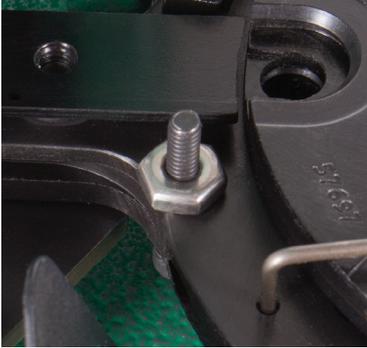


PHOTO 18



PHOTO 19

Install the Feed Tube Top Bushing into the top of the Housing. Slide the clear plastic Case Feed Tube into the Housing. NOTE: The vertical machined slot in the Case Feed Tube must face out towards the user. The “U” shaped cutouts will rest on the threads of the setscrews installed from Bag #3.



PHOTO 20



PHOTO 21

Using Bag #7, slide the Adjustment Ring onto the Housing and secure with two 8/32-1/4" setscrews. Tighten the setscrews so that the Adjustment Ring can be slid up and down with moderate finger pressure. Install the Top Stop Pin Assembly into the Adjustment Ring. Placement of the Adjustment Ring is covered under **ADJUSTMENT** section 4, adjustment of the Top Stop Pin is **ADJUSTMENT** section 6. Thread the Stop Pin Nut into the Housing and insert the Lower Stop Pin assembly. **NOTE:** Place a drop of light oil or grease onto the shafts of the Top and Lower Stop Pins.



PHOTO 22



PHOTO 23



PHOTO 24

Using Bag #8, Attach the Cam assembly onto the Bracket with the two 8-32x3/8" BHCS so that it is centered and square with the Top Stop Pin extending from the Housing. See photo for proper orientation and **ADJUSTMENT** section 5. Adjust the Top Stop Pin, see **ADJUSTMENT** section 6. Place the left and right Top Close Cams, angle facing down, onto the Cam and loosely secure with the 10-24x1/2 Flat Head Cap screw. See **ADJUSTMENT** section 7. Use grease to lubricate the vertical surface of the Cam.

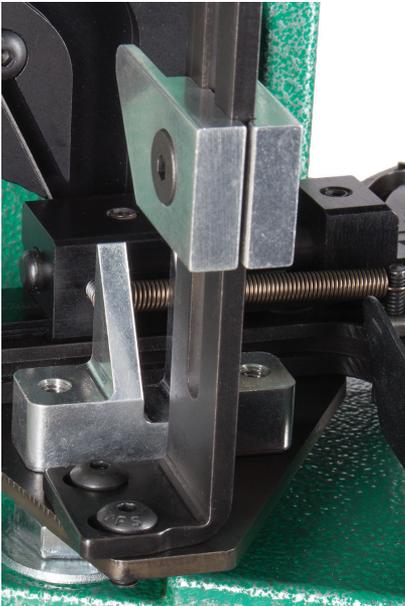


PHOTO 25

Installation is complete.

OPERATION

The Pro Chucker Tube Case Feeder is designed to feed straight wall and bottleneck cases into your Pro Chucker 5 or Pro Chucker 7 progressive press. Roughly 80% of the cases that can be loaded on the Pro Chucker will be accommodated by this unit. Small cases such as 5.7x28 and large cases like the .338 Lapua, require the 88916 (sold separately) Small and Large Feed Tubes.

With a properly installed and adjusted Tube Case Feeder. Fill the Case Feed Tube with cartridge cases. Cycle the handle. At the bottom of the press stroke, the Open Cam will allow one case to drop onto the Box Rail. As the handle is raised the Case Pusher Assembly will move "down" and "forward" pushing the case towards the Shell Plate. The Close Cam will push in the Lower Stop Pin. The Roller on the side of the Box Slider will contact the Flat Spring causing it to "pause" its forward motion. This "pause" allows the Shell Plate to index into position. The Top Stop Pin will extend allowing a case to drop into position onto the Lower Stop Pin. The Case Pusher assembly will "spring" forward at the very bottom of the press stroke inserting the cartridge case into the Shell Plate.

CHANGING FEED TUBE SIZE

For cartridge cases that do not fit into the Medium Feed Tube, you will need to purchase the 88916 SM/LG Feed Tube. This item has a Small and Large Case Feed Tube and bushings to accommodate other sized cases. Changing of these parts is as follows.

Empty the Feed Tube of cases.

Remove the Top Stop Pin from the Adjustment Ring, remove the Lower Stop Pin.



PHOTO 27

Remove the Feed Tube and Top Bushing. See Photos 20 & 21.

To use the Small Feed Tube:

Loosen the setscrews at the bottom of the "housing" to remove the Bottom Bushing, replace with the Small Bottom Bushing (U shaped notch forwards and up) and thread in the setscrews.

Place the Small Top Bushing into the Housing and insert the Feed Tube. NOTE: The long vertical slot in the Feed Tube must face the Cam (left).

Thread in the Top Stop Pin and adjust as necessary. Refer to ADJUSTMENT Sections 4, 5 & 7.



PHOTO 26



PHOTO 28

To use the Large Feed Tube

Leave the Medium Bottom Bushing in the Housing.

Place the Large Top Bushing into the Housing and insert the Feed Tube. NOTE: The long vertical slot in the Feed Tube must face the Cam (left).

Thread in the Top Stop Pin and adjust as necessary. Refer to **ADJUSTMENT** Section 4, 5 & 7.



PHOTO 29

ADJUSTMENT

1. **ALIGNING OPEN CAM:** With the Case Feeder Housing installed, center the Open Cam on the bottom hole of the “Feeder Tube Housing”. Align it as squarely as possible.
2. **ADJUSTING BOX RAIL FOR CASE FEED:** The front of the Box Rail needs to be pulled down enough so that the cartridge case smoothly enters the Shell Plate. If the front of the Box Rail is pulled down too far, the Case Pusher will bind and not feed the case. If the Box Rail is too high, the case will tip and fall over versus being inserted into the Shell Plate. Adjust accordingly.
3. **ADJUSTING CASE PUSHER:** Place a case into the Shell Plate, insure that the top setscrew in the Box Slider is loose enough that the front assembly slides in and out, slide the Case Pusher assembly forward. Tighten the setscrew in the Box Slider.
4. **ADJUSTING THE ADJUSTMENT RING:** The Adjustment Ring needs to be set at a point just above the bottom case in the Housing. Place one case into the Case Feed Tube, and slide the Adjustment Ring assembly up or down until it is approximately 1/8”-1/4” above the mouth of the case.
5. **ALIGNMENT OF CAM:** Looking down from above, center and square the Cam assembly to the Top Stop Pin. Secure the Cam assembly. Slowly lower the handle to ensure that the Top Stop Pin rides down the CENTER of the Cam.
6. **SETTING THE TOP STOP PIN:** Place two cases into the Case Feed Tube. Loosen the two 3/32” setscrews in the Cap of the Top Stop Pin, with finger pressure, turn the CAP in until it bottoms out. Lower the press handle, bringing the straight vertical section of the CAM, up to the Top Stop Pin assembly. Unscrew the CAP until it contacts the CAM. Raise the Press handle. Unscrew (lengthen) the CAP one and one-half turns and tighten the two setscrews. Cycle the handle, only one case should feed. If both cases dropped out, re-adjust the Top Stop Pin (lengthen) to add more pressure on the top case in the Feed Tube. Drop in two more cases and repeat the process until enough pressure is put onto the top case so that only the bottom case feeds.
7. **ADJUSTMENT OF THE CLOSE CAM:** Lower the press handle, slide the Close Cam assembly so that it is centered and aligned with the Top Stop Pin, secure the Flat Head Cap Screw (FHCS).



PHOTO 30 (ADJUSTMENT 1)



PHOTO 31 (ADJUSTMENT 2)
(Correct)



PHOTO 32 (ADJUSTMENT 2)
(Too High)

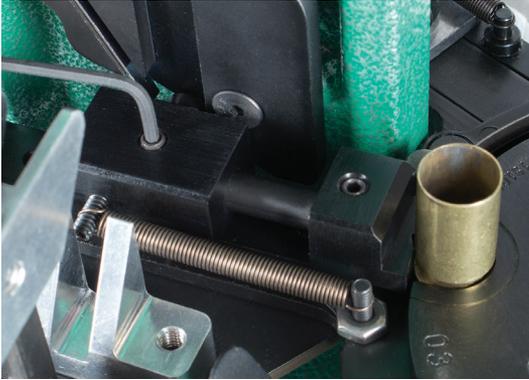


PHOTO 33 (ADJUSTMENT 3)



PHOTO 34
(ADJ. 4)



PHOTO 36



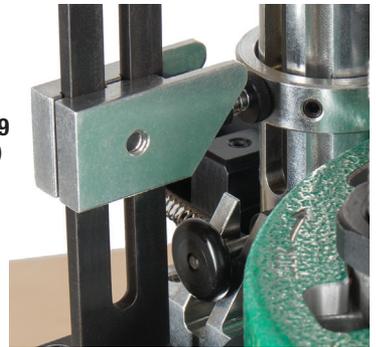
PHOTO 37



PHOTO 38

PHOTO 39
(ADJ. 7)

PHOTO 35
(ADJ. 5)



CASE FIT REFERENCE

Small Tube

Cartridges that fit into Shell plate: 12, 17 or 45

Medium Tube

Cartridges that fit into Shell Plate: 3, 6, 10, 11, 13, 16, 19, 23, 27, 32 or 39

Large Tube

Cartridges that fit into Shell Plate: 2, 4, 14, 18, 30, 35, 38, 43, 44, 48 or 49

TROUBLESHOOTING

It is necessary for your Pro Chucker to be mounted to a sturdy reloading bench. The Case Feeder sets the cartridge case onto the feed rail and pushes it in. If there is a lot of “flex” or “wobble” to your reloading bench, the cartridge case (particularly bottleneck rifle) may tip over. Add support/stiffeners to your bench or slow down the loading rate. Backed out primers or damaged case heads can also lead to cases tipping over, inspect your cases prior to starting the loading process.

If a case tips over and does not feed into the Shell Plate, you can manually insert the case. Push the handle back so that the Shell Plate assembly is at its lowest position and hold there. Use the base of the case to push back the Case Pusher assembly and then slide the case into the Shell Plate. The handle must be all the way back or the Roller on the Case Pusher assembly will be stopped by the Flat Spring in the Cam Plate and will not move back. If you force the Case Pusher assembly to the rear, you will most likely break the Flat Spring.

If more than one case is fed, the Top Stop Pin must be adjusted to add more “holding” pressure. See **ADJUSTMENT** section 6.

The Lower Stop pin may also contribute to more than one case being fed if it is not engaged at the proper time. Ensure that the Lower Stop Pin Close Cam is adjusted correctly. Refer to **ADJUSTMENT** section 7

LUBRICATION

Periodic lube points on the Pro Chucker Case Feeder are as follows:

Light oil or grease

Top Stop Pin Shaft
Lower Stop Pin Shaft
Box Rail edges
Roller

Grease

Vertical Surface of Cam

LIMITED LIFETIME WARRANTY

Your RCBS Pro Chucker Tube Case Feeder is warranted to be free from defects in material or workmanship for as long as the original owner owns it. This warranty is extended only to the original consumer purchaser. All RCBS products are intended for non-commercial use by hobbyists. Any other use of these products will void the warranty. If you believe that your product is covered by this warranty, you must return the product to RCBS at the address below, postage paid, with proof of purchase for evaluation. If covered, we will (at our sole option) repair, replace, or refund the purchase price of any part or product found to be defective. This remedy will be without charge except for reasonable shipping, handling and insurance charges.

TO ENSURE ACCURACY OF YOUR WARRANTY INFORMATION, SEND YOUR DATED PROOF OF PURCHASE TO THE ADDRESS BELOW. This limited warranty does not cover defects or damage resulting from carelessness, misuse, commercial use, abuse, neglect, improper installation or assembly, water submersion, unauthorized or improper repair, failure to follow operation instructions, modification or normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some States do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

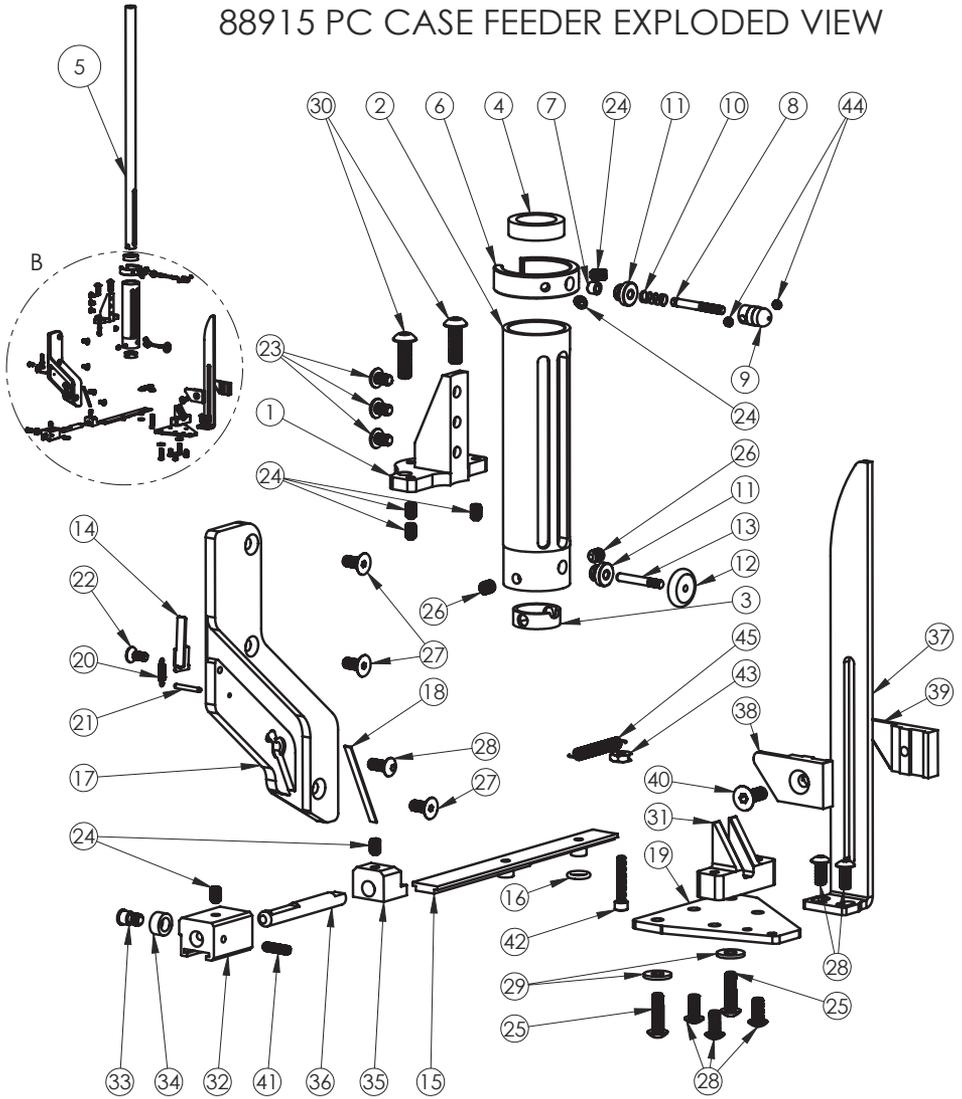
CONTACT US:

RCBS
605 Oro Dam Blvd East
Oroville, California, 95965
1-800-379-1732 (US or Canada)
E-mail: rcbs.tech@vistaoutdoor.com
Website: www.rcbs.com

88915 PC Case Feeder Top Level BOM

ITEM NO.	QTY.	PART NUMBER	PART NAME
1	1	20000191	DROP BODY BRACKET
2	1	20000220	DROP BODY
3	1	20000232	.500 BOTTOM BUSHING
4	1	20000233	.500 TOP BUSHING
5	1	20000211	.500 TUBE
6	1	20000222	ADJUSTMENT RING
7	1	20000226	STOPPER
8	2	20000225	TOP STOP PIN
9	1	20000230	ADJUSTMENT PLUG
10	2	20000254	PLUNGER SPRING
11	1	20000221	STOP PIN NUT
12	2	20000231	LOWER STOP PIN HEAD
13	1	20000223	LOWER STOP PIN
14	1	20000239	SHUT OFF GATE
15	4	20000203	BOX RAIL
16	1	20000255	1/4" COMPRESSIBLE O-RING
17	1	20000198	ONE PIECE ACTUATOR
18	1	20000218	STRAIGHT SPRING
19	1	20000187	BASE PLATE
20	1	7181290	INDEX RETURN SPRING #80033
21	1	7401013	PIN, SLOTTED SPRING 1/16" DIA X 1/2" LG
22	1	7186157	5-40 X 1/4" FHCS
23	3	7188041	8-32 X 1/4" BHCS
24	7	7109509	8-32 X 1/4" SHSS
25	2	7181261	8-32 X 5/8" BHCS
26	2	7109099	10-32 X 1/4" SHSS
27	3	7187218	8-32 X 3/8" FHCS
28	6	7187217	8-32 X 3/8" BHCS
29	2	7187216	#8 FLAT WASHER
30	2	7187181	10-32 X 5/8" BHCS
31	1	20000196	OPEN CAM
32	1	20000207	BOX SLIDER
33	1	20000234	CASE PUSHER ACTUATOR ARM
34	1	20000235	ROLLER
35	1	20000216	CASE PUSHER V BLOCK
36	1	20000236	CASE FEEDER SHAFT
37	1	20000237	CLOSE CAM
38	1	20000213	TOP CLOSE CAM LEFT
39	1	20000215	TOP CLOSE CAM RIGHT
40	1	7189077	10-24 X 1/2" FHCS
41	1	7198958	6/32 X 1/2" SHSS
42	1	7189068	5-40 X 3/4" SHCS
43	1	7189069	5-40 HEX NUT
44	2	20000253	6-32 X 3/32" SHSS
45	1	7189054	CENTURY SPRING #80138

88915 PC CASE FEEDER EXPLODED VIEW





PRECISIONEERED RELOADING EQUIPMENT

We think we make the world's best reloading equipment.
If you agree, please tell your friends.
If you disagree, tell us—we want to do something about it!

Customer Service

1-800-379-1732 (U.S. or Canada)

Hours: Monday - Friday, 5:00 a.m. – 5:00 p.m. Pacific Time
(hours may vary)

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