

RCBS®

PRIMER POCKET

SWAGER-2

LIMITED LIFETIME WARRANTY

Your Primer Pocket Swager is warranted to be free from defects in material or workmanship for as long as the original owner owns it. This warranty is extended only to the original consumer purchaser. This warranty excludes any electrical components or products. All RCBS products are intended for non-commercial use by hobbyists. Any other use of these products will void the warranty. Should you believe that your Primer Pocket Swager is defective in material or workmanship, you must return the Primer Pocket Swager to RCBS postage paid for evaluation. If defective, the product will be repaired or replaced at the option of RCBS, at no charge.

Send a dated proof of purchase to RCBS for return shipping and handling, along with the Primer Pocket Swager to:

RCBS
605 Oro Dam Blvd East
Oroville, California 95965

Warranty services cannot be provided without meeting the above requirements.

THIS LIMITED LIFETIME WARRANTY DOES NOT COVER DEFECTS OR DAMAGE RESULTING FROM: CARELESSNESS, MISUSE, COMMERCIAL USE, ABUSE, IMPROPER INSTALLATION, MODIFICATION, OR NORMAL WEAR AND TEAR. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE DURATION OF THIS LIMITED LIFETIME WARRANTY. RCBS IS NOT LIABLE FOR DAMAGES IN EXCESS OF THE PURCHASE PRICE OF THE PRODUCT AND UNDER NO CIRCUMSTANCES SHALL OROVILLE OPERATIONS BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES. HOWEVER, SOME STATES DO NOT ALLOW LIMITATIONS ON INCIDENTAL, OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

The above warranty provides the sole and exclusive warranty available to the customer in the event of a defect in material or workmanship in the Primer Pocket Swager. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

SAFETY

Reloading is an enjoyable and rewarding hobby that can be conducted safely. But, as with any hobby, carelessness or negligence can make reloading hazardous. This product has been designed from the beginning with the user's safety in mind. When reloading, safety rules must be followed. By observing these rules, the chance of a hazardous occurrence causing personal injury or property damage is minimized.

GENERAL

- Use all equipment as the manufacturer recommends. Study the instructions carefully and become thoroughly familiar with the operation of the product. If you do not have written instructions, request a copy from the equipment manufacturer.
- Do not take short cuts. Attempting to bypass established procedures is an invitation to an accident.
- Observe "good housekeeping" in the reloading area. Keep tools and components neat, clean and orderly. Promptly and completely clean up primer and powder spills.
- Reload only when you can give your undivided attention. Do not reload when fatigued or ill, or under the influence of medications or alcohol.

- Develop a reloading routine to avoid mistakes which may prove hazardous. Do not rush - load at a leisurely pace.
- Always wear adequate eye protection to protect your eyes from flying particles. You assume unnecessary risk when reloading without wearing safety glasses.

LOADING DATA

- Use only laboratory tested reloading data. We highly recommend the current SPEER Reloading Manual.
- OBSERVE ALL WARNINGS ABOUT THE USE OF MAXIMUM LISTED LOADS

INTRODUCTION

The Primer Pocket Swager-2 has been designed to remove primer staking from BOXER primer military cases with base web diameters up to .595" in conjunction with your single stage press(sold separately). The strengthened Rods and newly designed Swager Heads make this an effortless task.

The Swager Rod contacts the inside of the base of the case, as the ram continues upward, the case is forced onto the Swager Head and the primer staking is swaged(pushes) out of the way to allow a new primer to be inserted into the case.



Photo 1

ASSEMBLY

Thread the desired size Swager Rod into the Swager Body until the groove on the rod lines up with the bottom of the die. Install the Lug Nut, tapered side down onto the Swager Rod and tighten. This secures the Swager Rod to the Swager Body. The small swager rod is for .223/5.56 type cases, the larger rod is for .25 cal and larger cases.

USE

Thread the assembled Swager Body into your press three or four turns.

Snap the correct Swager Head into the shell holder slot of the Ram in your single stage press.

Slide the Case Stripper over the Swager Head and press ram.

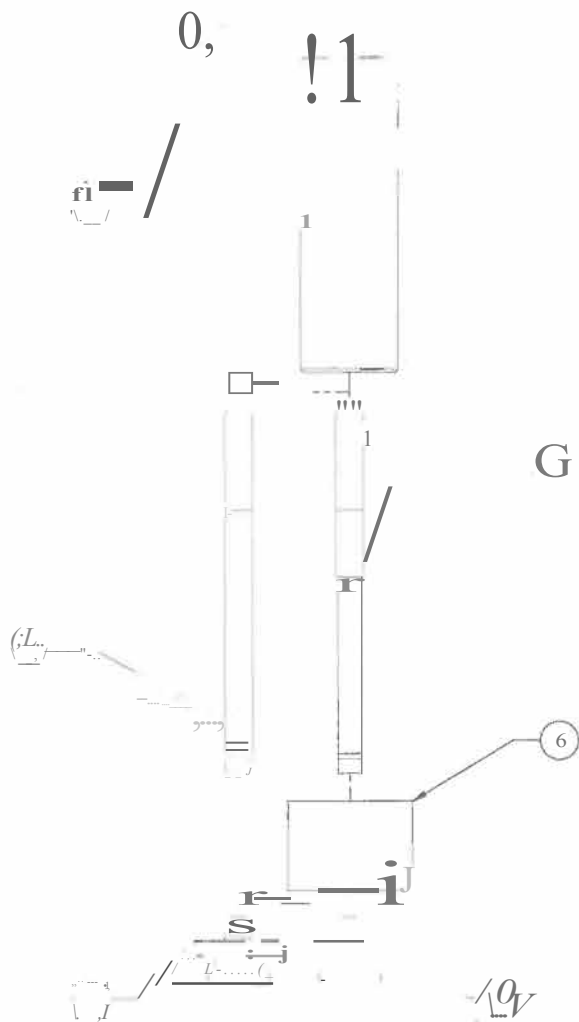
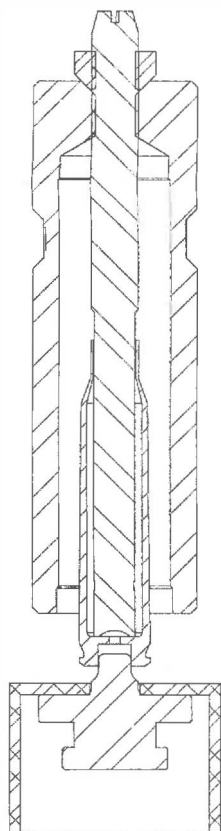
Guide a deprimea case onto the Swager Rod and lower the handle of your press, raising the Swager Head to the case. With the handle all the way down, continue threading down the Swager Body assembly until the Swager Rod contacts the inside web of the cartridge case. Raise the handle slightly and thread the die body down 1/4 turn. Lower the handle, forcing the case onto the Swager Head.

Raise the handle completely. At the top of the handle stroke the Case Stripper will contact the frame of the press and remove the case from the Swager Head.

Check to see if the primer staking has been removed.

Repeat the above process, lowering the die in 1/4 turn increments, until the primer staking has been removed.

Lock the Die Lock Ring.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	7709491	SWAGER DIE BODY, PPST-2	1
2	7709492	SWAGER ROD H.D , LARGE	1
3	7709493	SWAGER ROD H.D , SMALL	1
4	7709494	SWAGER HEAD H.D., LARGE	1
5	7709495	SWAGER HEAD H.D., SMALL	1
6	7709487	CASE STRIPPER	1
7	7709496	LUG NUT	1

MAINTENANCE

After use, spray or wipe down Die Body and swager tool parts with RCBS Die Storage or gunoil to prevent rusting.

Customer Service
 1-800-379-1732 (US or Canada)
 e-mail: rcbs.tech@vistaoutdoor.com
 or visit our website at www.rcbs.com
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