SAFETY

Reloading is an enjoyable and rewarding hobby that is easily conducted with safety. But carelessness or negligence can make reloading hazardous. This product has been designed from the beginning with the user's safety in mind.

As with any reloading operation, some safety rules must be followed. By observing these few rules, the chance of a hazardous occurrence causing damage or injury becomes extremely remote.

GENERAL

- Use the reloading equipment as the manufacturer recommends. Study the instructions carefully and become thoroughly familiar with the operation of the product. Don't take short cuts.
- Observe "good housekeeping" in the reloading area. Keep tools and components neat, clean and orderly. Promptly and completely clean up primer and powder spills.
- Reload only when you can give your undivided attention. Do not reload when fatigued or ill. Develop a reloading routine to avoid mistakes. Avoid haste - load at a leisurely pace.
- Always wear adequate eye protection. You assume unnecessary risk when reloading without wearing safety glasses.

LOADING DATA

- Use only laboratory tested reloading data. We highly recommend the use of the SPEER Reloading Manual.
- OBSERVE ALL WARNINGS ABOUT THE USE OF MAXIMUM LISTED LOADS.

RECORD KEEPING

- Keep complete records of reloads. Apply a descriptive label to each box showing the date produced, and the primer, powder and bullet used. Labels for this purpose are packed with SPEER bullets.

Since RCBS has no control over the choice of components, the manner in which they are assembled, the use of this product, or the guns in which the resulting ammunition may be used, no responsibility, either expressed or implied, is assumed for the use of ammunition reloaded with this product.

GENERAL INFORMATION

The Rotary Case Trimmer-2 works just like a lathe. A brass case is locked securely into place in the collet, and the cutter is adjusted to trim the case to the desired length. A few turns of the handle and the case is trimmed quickly, easily, and accurately.

Except for the handle, the Case Trimmer is constructed of 100% metal — no wood or plastic. The cutter blade is machined from hardened steel for extended service life and can be removed for sharpening. The Cutter Assembly has double lock rings, or bushings, to permit a quantity of cases to be trimmed with a single adjustment. Interchangeable, quick-release collets are available for all popular calibers — .17 to .50. Collets are machined with multiple steps to hold cases of different head diameters. (Figure 1). This eliminates the need of buying a collet for each diameter of case head.

Case Trimmer Pilots are interchangeable and available in twenty sizes, to fit from .17 to .50 caliber cases. Each size of pilot is machined to the caliber of the resized case mouth. This snug fit eliminates wobbling and insures perfect alignment of the case during trimming. The pilot is secured to the cutter blade with a setscrew. (Figure 2.)
HELPFUL HINTS

When not using the trimmer, the tension on the cutter should be
released so that the cutter blades are free to slide back and forth within
the casing. This allows the cutter blades to be easily removed and
replaced before trimming.

TO MOUNT CASE TRIMMER

Remember to check the tension on the cutter blades before trimming.

TO ADJUST FOR TRIMMING

Ensure the cutter blades are set to the required length for trimming.

MEASURING CASE LENGTH

Measure the desired length of the case using a gauge. Adjust the trimmer to the required length.