

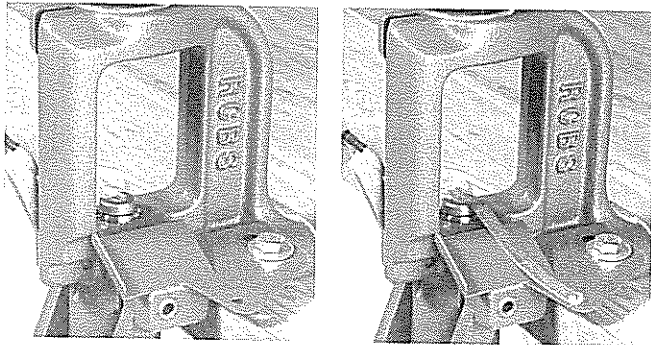
INTRODUCTION

The Case Kicker is designed for use with the RCBS Reloader Special, J.R. and Rock Chucker Presses and automatically ejects cases from the Shell Holder as the Press Ram is lowered to the bottom of the stroke. You will find that as you gain experience using the Case Kicker that your reloading rate will greatly increase because the left hand has only to insert the case in the Shell Holder. Remove the Primer Catcher furnished with the Press and store it for future use — it cannot be used with the Case Kicker.

The Case Kicker consists of five pieces, plus mounting hardware: ① Ejector Base, ② Ejector Spring, ③ Catcher Base, ④ Ammo-Catcher Box and ⑤ Spent Primer Deflector.

INSTALLATION

1. **Ejector Base:** Mount under the right hand Press mounting bolt. Align the ramp (slanted portion) against the press base.
2. **Ejector Spring:** Attach to the Ejector Base with the screw and nut provided. Hand tighten. Lower the Shell Holder and turn it to the left so that the slot is nearly 90° to the front of the press. Align the Ejector Spring to center over the Shell Holder with the end of

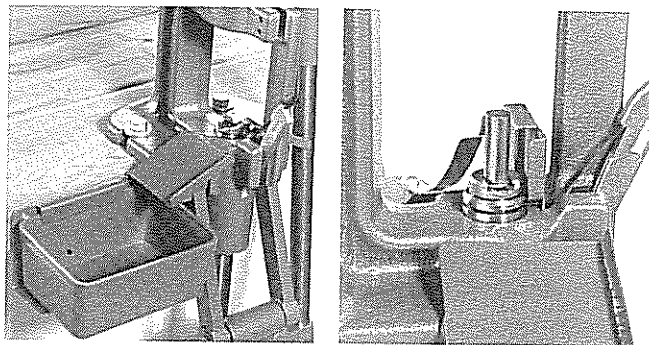


the Ejector Spring directly above the front of Shell Holder slot. The slot in the Ejector Spring allows for adjustment. When the proper adjustment is reached, tighten the screw and nut securely.

3. **Catcher Base:** Mount the Catcher Base at the front of the loading bench or table, just to the left of the press. The ramp (slanted portion) must touch the left side of the press base. Two wood screws are provided for attaching the Catcher Base.
4. **Ammo-Catcher Box:** Install the Ammo-Catcher Box in the Catcher Base as illustrated.
5. **Primer Deflector:** The Primer Deflector Tab is pushed down into the Primer Arm slot of the press between the press base and Primer Arm return spring. When properly mounted, spent primers are ejected to the right side of the Press. A waste receptacle under the Press will catch the spent primers as they are ejected.

OPERATION

Slightly raise the Shell Holder to clear the Ejector Spring. Insert a case in the Shell Holder and proceed with the loading operation. As the Shell Holder reaches the end of the downstroke the case or loaded round is automatically ejected into the Ammo-Catcher Box.



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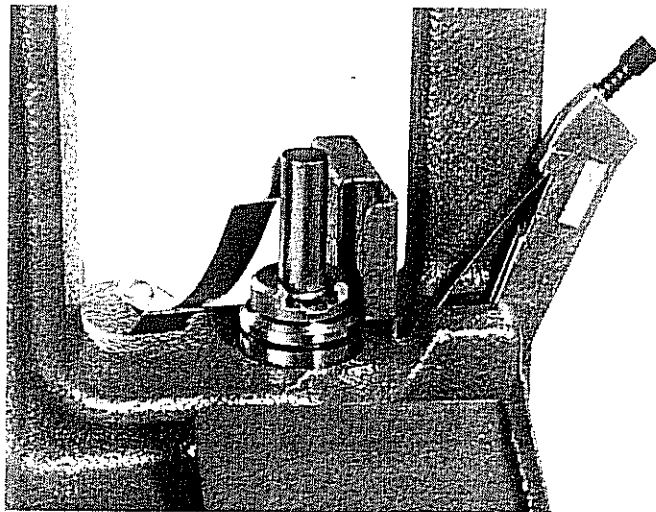
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CASE KICKER



Instructions for Use